resinDEK®
the panel of experts™
MORE THAN MEZZANINE FLOORING

Cornerstone
SPECIALTY WOOD PRODUCTS, LLC®
ResinDek® flooring panels, manufactured by Cornerstone Specialty Wood Products, LLC®, are the valued engineered solution for industrial work platforms, pick modules, mezzanines and equipment storage. Since 1994, ResinDek flooring panels have been installed in distribution centers, warehouses, manufacturing plants, and cold storage facilities for major corporations worldwide. The intent of Cornerstone Specialty Wood Products then and now is “We don’t just make better mezzanine floors. We make mezzanine floors better.” We strive to provide solutions that improve the ergonomics in work environments, reduce environmental impacts, and bring significant value to the professionals in material handling and storage.

With this objective in mind the team at Cornerstone Specialty Wood Products is committed to:

• Better products with easier installation
• Application-specific flooring for all industries
• Excellent field support and product testing
• LEED® and FSC® certified products
• Material and labor savings for customers

Value Engineered Solution with Proven Performance

ResinDek® flooring panels are custom manufactured with engineering processes which enhance the functionality, durability and life of the floor. Premium materials and unsurpassed manufacturing methods ensure that every ResinDek floor panel will withstand heavy equipment, rolling carts, and pallet truck loads. Backed by a 10-year product warranty, ResinDek panels have proven structural integrity that supports live and dead pallet truck limits from 907 – 3629 kgs.

All ResinDek panels are certified to have no Added Formaldehyde. ResinDek panels can contribute towards earning points for LEED® qualified buildings. When required ResinDek panels are available with FSC® certification. To learn more about our certifications please visit our website or call us.

www.resindek.com | 888.755.3048 | 513.772.5560

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High Performance ResinDek® Flooring Panels

ResinDek engineered flooring panels are custom manufactured with specially sorted and processed wood fibers, customized formaldehyde free resins, and a wax emulsifier. The ingredients are combined and compressed under extremely high pressure and temperature, resulting in a panel with superior physical properties that are especially designed and built to withstand heavy equipment, rolling carts and pallet truck loads.

ResinDek panels are custom manufactured and available in sizes up to 1220 mm x 3048 mm. ResinDek® tongue and groove configurations promote effective panel to panel wheel load transfers. When required, tongue and groove configurations are available on all 4 sides. All ResinDek panels are covered under a 10-year product warranty.

ResinDek® MD
ResinDek MD is a medium duty mezzanine-flooring panel that is the perfect solution for supporting live and dead pallet truck loads up to 1588 kgs. ResinDek MD is a valued engineered solution that will provide long-lasting durability, aesthetic appeal and is easy to maintain.

ResinDek® HD
ResinDek HD is a heavy duty mezzanine flooring panel that features the durability, showcase appearance and maintainability of ResinDek. With even higher density, wood fiber and resin content than MD, HD is the perfect flooring solution for elevated platforms that must support live and dead pallet truck loads up to 2040 kgs.

ResinDek® MAX
ResinDek MAX is designed and engineered to support electric pallet truck. At 38 mm thick, ResinDek MAX can withstand both the daily rigors of heavy, electric pallet truck rolling loads and dead loads up to 3629 kgs. This maximum extreme-duty, structural platform flooring panel provides long-lasting durability and is easy to maintain.

ResinDek® LD
ResinDek LD is a tremendous value for warehouse mezzanine floors, elevated floors or rack platforms that require durability, a showcase appearance, and ease of maintenance. ResinDek LD supports up to 907 kgs in live and dead pallet truck loads. With no delamination and a ten-year warranty, ResinDek LD is an economical and durable alternative to polydeck, O.S.B., plywood and chipboard.

ResinDek® SD
ResinDek SD is a standard duty mezzanine-flooring panel that provides a durable showcase appearance that is easy to maintain for years. ResinDek SD is manufactured with a higher density, wood fiber and resin content than the ResinDek LD, making it the perfect solution for supporting live and dead pallet truck loads up to 1134 kgs.
Engineered Structural Flooring System Solution

**ResinDek® Xspan®**

ResinDek Xspan is a 28 mm thick panel that offers the look, maintainability and performance of ResinDek in a structural flooring solution where a metal corrugated substructure is not required. ResinDek Xspan has been extensively tested and is capable of supporting 600 kg/m² uniform loads at 800 mm center supports and 1050 kgs pallet truck loads without corrugated metal deck. Please refer to the table below for ResinDek for allowable point loads, uniform loads and pallet truck live and dead loads.

ResinDek Xspan flooring panels have been approved by IBC Code Officials for use as a structural flooring system in certain applications. Structural supports must be reviewed and approved by Cornerstone Specialty Wood Products® and must be capable of supporting floor loads at specific intervals. For further details, call us and/or your local building code official.

<table>
<thead>
<tr>
<th>Unit of Measure</th>
<th>400</th>
<th>600</th>
<th>800</th>
<th>1000</th>
<th>1200</th>
</tr>
</thead>
<tbody>
<tr>
<td>kg/m²</td>
<td>1630</td>
<td>1100</td>
<td>600</td>
<td>375</td>
<td>245</td>
</tr>
</tbody>
</table>

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**ResinDek® Xspan® - Allowable Uniform Loads per Span in mm**

<table>
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<tr>
<th>Unit of Measure</th>
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<th>1000</th>
<th>1200</th>
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</thead>
<tbody>
<tr>
<td>kg/m²</td>
<td>1360</td>
<td>1225</td>
<td>1040</td>
<td>900</td>
<td>680</td>
</tr>
</tbody>
</table>

To enhance lighting, ResinDek Xspan comes standard with a high gloss white underside. Silver and unfinished are also available.

Flame Resistant Structural Flooring System Solution

**ResinDek® Xspan® FR**

Like ResinDek Xspan, ResinDek Xspan FR (flame resistant) is a structural solution that does not require metal corrugated substructures. ResinDek Xspan FR is tested and capable of supporting 1350 kg/m² psf uniform loads at 800 mm center supports and 1360 kgs pallet truck loads. Structural supports must be reviewed and approved by Cornerstone Specialty Wood Products®, and must be capable of supporting floor loads at specific intervals. For further details, call us and/or your local building code official. ResinDek Xspan FR meets ASTM E-84 Class “O”, as well as European standards EN 13501-1 and is rated as C1FL-s1. ResinDek® panels have been independently audited for certified factory process controls and CE marks are available upon request.

<table>
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<th>800</th>
<th>1000</th>
<th>1200</th>
</tr>
</thead>
<tbody>
<tr>
<td>kg/m²</td>
<td>2200</td>
<td>1700</td>
<td>1350</td>
<td>850</td>
<td>610</td>
</tr>
</tbody>
</table>

**ResinDek Xspan FR - Allowable Uniform Loads per Span in mm**

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<tr>
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<th>800</th>
<th>1000</th>
<th>1200</th>
</tr>
</thead>
<tbody>
<tr>
<td>kg</td>
<td>1725</td>
<td>1600</td>
<td>1350</td>
<td>1175</td>
<td>900</td>
</tr>
</tbody>
</table>

Flame resistant underside is available in white or silver.
Gray Diamond Seal 2™
Gray Diamond Seal 2™ is the standard by which all other coatings in our industry are measured. This superior finish is designed and engineered for long-lasting durability, cleanliness and slip resistance. Gray Diamond Seal 2™ comes standard with anti-static protection, electrostatic dissipative (ESD) protection is optional. Gray Diamond Seal 2 and TriGard® (shown below) have been tested in accordance to the following standards:

- Stain Resistance: NEMA LD 3.4
- Taber Abrasion: ASTM D4060
- Slip Resistance: ASTM D2047, BS 7976-1.3:2002

TriGard® Coating Technology
TriGard coating for ResinDek panels is the solution for tomorrow's technology. TriGard is specifically engineered and designed to handle the rigorous demands of ultra-high rolling traffic that is typically found in robotic applications. With five times greater wear resistance than Gray Diamond Seal 2 and 3 times greater scratch resistance, TriGard will outlast and outperform any industrial mezzanine floor coating on the market! TriGard comes standard with electrostatic dissipative (ESD) protection.

Unfinished
UF provides a skid resistant surface and installs easily over corrugated metal B-decking with our recommended top side screw fastening systems. UF is priced competitively and will never delaminate. Plus, unlike chipboard ResinDek UF has a 10-year warranty.
Corrugated Metal Decking

Cornerstone Specialty Wood Products® provides corrugated metal deck products in a variety of profiles, thicknesses, yield strengths and finishes. The Engineers at Cornerstone Specialty Wood Products will help you optimize sizes, runs, steel thicknesses, corrugated profiles, and beam spacings, thus saving you time and money.

To assist with the ease of installation we can even supply pre-punched B Deck for use with our Invisi-Loc® underside fastening system. A bright white underside is available for excellent light reflectivity. You can also order it in galvanized or gray primer.

### Allowable Uniform Loads (kN/m²)

**Number of Spans** | **Thickness (mm)** | **Weight (kN/m²)** | **Deflection Limit** | **L/200** | **L/300** | **L/400** | **L/500**
--- | --- | --- | --- | --- | --- | --- | ---
Single 0.88 | 0.096 | L/200 16.05 | 10.27 | 6.62 | 4.17 | 2.79 | 1.96 | 1.43 | 1.07 | 0.83
Double 0.88 | 0.096 | L/200 15.65 | 10.27 | 7.33 | 5.24 | 4.01 | 3.27 | 2.57 | 2.14 | 1.83
Triple 0.88 | 0.096 | L/200 16.05 | 10.27 | 7.31 | 5.67 | 4.53 | 3.70 | 2.70 | 2.03 | 1.56
Single 1.13 | 0.123 | L/200 23.18 | 14.83 | 9.31 | 6.14 | 4.41 | 3.99 | 2.87 | 2.15 | 1.61
Double 1.13 | 0.123 | L/200 23.18 | 14.83 | 10.30 | 7.57 | 5.79 | 4.59 | 3.81 | 3.15 | 2.74
Triple 1.13 | 0.123 | L/200 23.18 | 14.83 | 11.21 | 8.65 | 6.88 | 5.32 | 3.88 | 2.91 | 2.44
Single 1.50 | 0.164 | L/200 33.84 | 21.66 | 12.64 | 7.96 | 5.33 | 3.75 | 2.73 | 2.05 | 1.58
Double 1.50 | 0.164 | L/200 33.84 | 21.66 | 15.04 | 11.05 | 8.56 | 6.01 | 4.38 | 3.29 | 2.54
Triple 1.50 | 0.164 | L/200 33.84 | 21.66 | 15.04 | 11.05 | 8.56 | 6.01 | 4.38 | 3.29 | 2.54

For more information, visit [www.resindek.com](http://www.resindek.com) or call 1-888-755-3048.

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**Corrugated Metal Decking - PS40/183 Corrugated Metal Deck Allowable Uniform Loads (kN/m²)**

**Number of Spans** | **Thickness (mm)** | **Weight (kN/m²)** | **Deflection Limit** | **L/200** | **L/300** | **L/400** | **L/500**
--- | --- | --- | --- | --- | --- | --- | ---
Single 0.88 | 0.096 | L/200 16.05 | 10.27 | 6.62 | 4.17 | 2.79 | 1.96 | 1.43 | 1.07 | 0.83
Double 0.88 | 0.096 | L/200 15.65 | 10.27 | 7.33 | 5.24 | 4.01 | 3.27 | 2.57 | 2.14 | 1.83
Triple 0.88 | 0.096 | L/200 16.05 | 10.27 | 7.31 | 5.67 | 4.53 | 3.70 | 2.70 | 2.03 | 1.56
Single 1.13 | 0.123 | L/200 23.18 | 14.83 | 9.31 | 6.14 | 4.41 | 3.99 | 2.87 | 2.15 | 1.61
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Triple 1.13 | 0.123 | L/200 23.18 | 14.83 | 11.21 | 8.65 | 6.88 | 5.32 | 3.88 | 2.91 | 2.44
Single 1.50 | 0.164 | L/200 33.84 | 21.66 | 12.64 | 7.96 | 5.33 | 3.75 | 2.73 | 2.05 | 1.58
Double 1.50 | 0.164 | L/200 33.84 | 21.66 | 15.04 | 11.05 | 8.56 | 6.01 | 4.38 | 3.29 | 2.54
Triple 1.50 | 0.164 | L/200 33.84 | 21.66 | 15.04 | 11.05 | 8.56 | 6.01 | 4.38 | 3.29 | 2.54

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Installation is Fast and Easy with the ResinDek® Fastening Systems

Stand-Up Screw Gun & Top Side Drill Screws
For conventional top side fixing installation, use Cornerstone Specialty Wood Products, LLC® collated stand-up screw gun and collated drill screws. Not only will the collated screw gun save you up to 40% in fastening costs, but it will reduce installation fatigue with its ergonomic design. The fixings are engineered for strength, durability and easy installation. No countersinking or pre-drilling is required as the wings near the top of the shaft create a counterbore for the screwheads. The number 2 square drive head in conjunction with the drill point easily pierce up to 2.7 mm thick steel decking. The fixings are designed to drill through the ResinDek panels and steel decking prior to the threads engaging, thus preventing the panels from lifting.

Invisi-Loc® Underside Fastening System
Invisi-Loc® provides showcase mezzanine floors with no visible fasteners that are dependable, economical and easy to install. The Invisi-Loc® fastening system mounts fasteners under the mezzanine decking hiding unwanted screw holes on top. Plus, when installed with our pre-punched corrugated metal decking, installation time is reduced and potentially dangerous metal shavings are eliminated.
ResinDek® Panels - The Rework Solution for Damaged Floors

If you have damaged floors ResinDek is the optimal choice. ResinDek can be easily installed over cracked concrete, floors that are delaminating, plywood that is splintering and even over damaged bar or plank grate.

ResinDek® Value Engineering Solution = Real Savings

ResinDek panels have the proven structural integrity and the strength you associate with a concrete floor, yet offers substantial savings. It is quite common to save up to £41.4/m² or more with tax benefits when using ResinDek instead of concrete. How? Simple:  
- Less Weight + Less Footings + Less Steel + Less Time = Real Savings  
  - ResinDek is 90% lighter than concrete which allows for less steel to be used in the support structure. 
  - With ResinDek concrete footings may be significantly reduced or eliminated altogether. 
  - Platforms using ResinDek can be designed with an allowable deflection limit of L/240, whereas concrete’s allowable deflection is limited to L/360: this reduces the amount of steel required in the support structure. 
  - Construction time can be reduced by as much as 3 - 5 weeks depending upon the size of the job. 
  - Concrete needs time to cure, ResinDek is supplied with a factory finish, so once ResinDek is installed it’s done. 
  - The material cost per square foot for ResinDek is less than that of concrete.

Less Weight and a Factory Finish 
Requires Less Steel 
Reduced Footings 

Concrete with Corrugated Steel Deck weights 220 kg/m²
ResinDek® with Corrugated Steel Deck weights 24 kg/m²

* Actual savings may vary based on project scope and location. Tax benefits are based upon estimates and the ability to categorize the mezzanine as equipment rather than a part of the building structure. Consult local building codes and tax advisor before using any information provided.
ResinDek® Saves Time, Money and Provides a Level Platform

A project located in Manchester, U.K. had a three level mezzanine with 20,000 m² per level. The flooring system that was selected was 19 mm ResinDek HD with the TriGard® finish and corrugated steel decking. During the final walk through, the Main Contractor made the following comments:

“The ResinDek flooring system offered a substantial savings over elevated concrete platforms, which was the only real alternative for this project. The levelness of this floor (plus or minus 3 mm across a 20,000 m² continuous surface) is just not something that we can normally produce with concrete”.

“The speed of installation was impressive. ResinDek goes down quickly, and the floor, once fixings are completed, allow for instant structural access for subsequent trades. Concrete, on the other hand, requires 10 days of curing time per bay, along with additional screeding and levelling work. My guess is that we saved a solid 5 weeks of construction time by using ResinDek instead of concrete”.

“We are sold on the superiority of the ResinDek Flooring System compared to a traditional concrete floor”.

Heavy concrete structures require massive footings and 355 mm columns

ResinDek mezzanines only requires 254 mm columns

Savings with ResinDek: £496,411

ResinDek® Concrete Conversion Cost Savings Success Story

A large sporting goods retailer had used both ResinDek and concrete for elevated platforms before. They needed two identical mezzanines at their Katy, Texas DC. So the question became, what type of flooring would provide the best value? Two identically sized mezzanines were constructed at the same DC and a cost analysis was performed.

### Cost Summary - Concrete Mezz
1. Footings: £219,685
2. Structural Steel: £634,388
3. Steel Erection Plus All Other Costs: £1,231,778
   - Total Cost of Structure: £2,085,852

### Cost Summary - ResinDek Mezz
1. Footings: £114,082
2. Structural Steel: £412,391
3. Steel Erection Plus All Other Costs: £1,062,967
   - Total Cost of Structure: £1,589,441

Total savings with ResinDek was £496,411. The ResinDek product gave us some real price advantages, and we were able to pull in savings in 3 areas; the footings, the structural steel, and the erections costs. Using ResinDek also allowed us to use smaller diameter piers with smaller bells on the caissons.”

Russell Bergeron, President of Tri-R-Erecting & Main Contractor

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Cornerstone Specialty Wood Products’ team never stops evaluating and testing new approaches for mezzanine floors. We believe in helping our customers solve problems through innovative designs and long-lasting durability. At our advanced research and engineering facility we have designed and built a series of floor testing equipment that accurately replicate field conditions. In addition to testing internally we also send our products out to be evaluated by independent laboratories for a wide variety of tests.

Here’s an example of just some of the testing:

- Structural Testing
- ResinDek Physical Property Testing
- Moisture Resistance Testing
- Fire Resistance Testing
- Coating Testing
- ESD (Electrostatic Dissipative) Testing
- Fastener Testing
- Ergonomic / Tibial Shock
- Metallurgical Testing on Steel Corrugated Decking

With constant testing and new product development we have been able to solve both existing problems and address the challenges of new technologies and applications for our customers. If you have a custom loading condition that we can recreate, we will work with you to develop a custom test. If a custom test application can be successfully completed to meet the rigors of our requirements, we will stand behind your unique application with our unmatched 10-year ResinDek® warranty.

Cornerstone Specialty Wood Products’ engineering department can provide you with detailed CAD drawings that optimize materials and panel types to save you time and money. The sales department can help with pre-job planning and on-site consultation. The in-house logistics department will coordinate the delivery of the ResinDek products to the jobsite and will make sure your products are delivered on-time and to the right location. The installation support team is available to train inexperienced installers and to answer any questions you might have. At Cornerstone Specialty Wood Products our goal is 100% complete satisfaction for the customer and end user.

ResinDek® is the premier choice when it comes to providing mezzanine floors for the material handling industry and many other applications. ResinDek is held to the highest standards with an emphasis on innovation, engineering, quality, and overall service. ResinDek is more than mezzanine flooring, it is the value engineered solution and value added services all rolled into one. Whether your project is large or small, new or retrofit, custom or standard – you can absolutely depend on Cornerstone Specialty Wood Products steadfast commitment to customer service excellence and the ResinDek Performance Advantage.

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ResinDek® 10-Year Product Warranty
Cornerstone Specialty Wood Products®, LLC warrants all of its ResinDek panels to be free from defect, structurally sound, and able to safely carry the specified design loads. At our discretion we will either replace or make a reasonable allowance for repair to all ResinDek panels found to be defective for a period of ten (10) years from date of shipment to job site.

LEED®
All ResinDek panels are certified to have No Added Formaldehyde. ResinDek mezzanine flooring panels can contribute towards LEED v4 Credit IEQ 4.4, as well as MR 4, and potentially MR 5, depending on the project’s location.